

ITEM NO:EE-NI135P

USER MANUAL



**FOLLOW THE INSTRUCTIONS
CAREFULLY TO GRANT THE
MACHINE A CORRECT
FUNCTION AND LONG SERVICE
LIFE.**

**KEEP THE MANUAL NEAR
THE MACHINE ALL TIME
AND MAKE SURE ALL
USERS HAVE READ THIS.**

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The manufacturer keeps the rights to improve the
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Single Tyre application&N2P Feature Nitrogen Tyre Inflation System Main Features:

- Without pumping the air from the tyre by the internal vacuum generator
- Converts the tyre to Nitrogen at the touch of a button
- Nitrogen Purge(N2P) feature, Replaces the Air in tyre with Nitrogen automatically, without lifting the vehicle
- Auto-start Inflation
- Fully Automated, fully programmable, micro-processor controlled conversion system
- Self-diagnostic features
- Over Pressure Setting (OPS)
- Single Tyre Application
- Suit for: Motorcycle, Car, Light Truck

Single Tyre application&N2P Feature Nitrogen Tyre Inflation System Operation Steps:

- Using 1Nos*10m/32.8ft standard Hose with single clip-on open type Chuck for TOP-OFF**



- 1. Set final target pressure using the + and - buttons. The LCD screen will show the target pressure.**
- 2. Connect air hose to tire valve stem.**
- 3. Push the “FILL/PURGE” button once.**
- 4. When unit “beeps” and the LCD screen flashes the target pressure, tire inflation is complete.**
- 5. Immediately remove hose.**

- Using 1Nos*10m/32.8ft standard Hose with single clip-on open type Chuck for NITROGEN CONVERSION



1. Remove the tyre valve core, exhaust the tyre pressure to about 0.3bar/4psi, then refit the tyre valve core.
Also, the user can bypass the above but to proceed to step 2-6 below.
With the above operation, since the user removed the valve core manually, so the exhaust time to 0.3bar/4psi will be shorter.
If the user bypass the valve core removable process, as the valve core still keep on the tyre, the exhaust operation to 0.3bar/4psi is finished by the nitrogen tyre inflator automatically, so it will need a long time.
2. Set final target pressure using the + and - buttons. The LCD screen will show the target pressure.
3. Connect air hose to tire valve stem.
4. Push and hold the “FILL/PURGE” button for 2 seconds until the LCD screen shows “N2P”.
5. When unit “beeps” and the LCD screen flashes the target pressure, tire inflation is complete.
6. Immediately remove hose.

- using 1Nos*10m/32.8ft Hose with single clip-on open type Core retracting Tool for TOP-OFF and NITROGEN CONVERSION



Model: A-1050

10m/32.8ft Hose with single clip-on open type Core retracting Tool

-Supplied separately:

(Could save 40% Air deflation time than using standard hose with single clip-on open type chuck)

1. Remove the tyre valve core using the open type core retracting tool.
- 2 .Set final target pressure using the + and - buttons. The LCD screen will show the target pressure.
3. Connect air hose to tire valve stem.
4. FOR TOP-OFF ONLY: Push the “FILL/PURGE” button once.
5. FOR NITROGEN CONVERSION: Push and hold the “FILL/PURGE” button for 2 seconds until the LCD screen shows “N2P”.
6. When unit “beeps” and the LCD screen flashes the target pressure, tire inflation is complete.

1.0 Introduction

1.1 This Manual

Congratulations on selecting the nitrogen tire inflation equipment. Please read and familiarize yourself with this manual before attempting to use this unit. Although this unit is very simple to operate, the user will be working with high-pressure gas that must be handled with caution. Compressed gas, if handled improperly, can result in serious or fatal injury.

1.2 General Specifications *

Power Requirement	100-240Vac 50/60Hz
Operating Temperature	-4°F to 158°F
Compressed Air Input Range	87-123psi/600-850kPa/6-8.5bar
Compressed Air Quality	0.01ppm
Recommended Inlet Supply Pressure	44 psi, 300kPa or 3 bar, above the maximum set pressure of the unit.
Nitrogen Purity	95-99+%
Nitrogen Output	50L/min (1.8cfm) @ 116psi absorption pressure, 80°F
Maximum Nitrogen Pressure in Tank	109psi/750kPa/7.5bar
Operating Range	5-90psi/35-620kPa/0.3-6.2bar
Accuracy	+/- 1 psi, 7 kPa, 0.07 bar
Display Increments	1 psi, 5 kPa, 0.1 bar
Units of Measurement	psi, kPa, bar

***Note:** Specifications may vary for non-standard equipment. Contact your service agent for further information.

1.3 Safety

General

The unit has standard process plant components and electrical equipment, which can be hazardous to individuals unfamiliar with such equipment. It is the users' responsibility to permit only trained and qualified process plant operators familiar with the handling of compressed gases to operate this equipment.

Breathing

This unit is designed to produce high purity nitrogen from 95 – 99% purity. Nitrogen is a colorless, odorless gas that will not support life. If released in an unventilated area, it will displace the oxygen and can cause injury or death from asphyxiation.

CAUTION: Nitrogen gas represents an extreme asphyxiation hazard

when not handled properly. Product gas should not be vented or otherwise discharged except through the normal piping system. Appropriate signs should be placed in the area of the nitrogen system warning of the hazards.

2.0 Assembly

1. Unpack the carton and identify the components.

Description	Quantity
Generator Unit	1
System Pressure Gauge	1
Tire Fill Hoses with Chucks	1
Hose/Cord Storage Hook	1

2. Install the 5 provided Hose/Cord Storage Hooks onto the Unit with the screws provided.

3. Connect a compressed air supply to the Air Inlet located on the Pre-Filter. This Inlet accommodates any $\frac{1}{4}$ " nipple or air line fitting.

4. Connect the four Tire Fill Hoses to four of the outlet couplings located on the Unit.

5. Place the four Tire Fill Hoses on the Hose Storage Hooks.

Air Supply Caution

Compressed air should be supplied to the unit with the air dried to a dew point temperature lower than the expected minimum ambient temperature. Typical dew point from a properly sized refrigerated air dryer is sufficient (+40°F, 4°C). No water in liquid form should be present. Inlet air pressure must be less than **123** PSI.

3.0 Preparation for Use

1. Plug unit power cord into power source.

2. Connect a compressed air supply line to the inlet located on the Pre-Filter.

3. Turn the unit on by depressing the Power Switch. The Unit will immediately begin to produce nitrogen. The nitrogen pressure gauge located on the Unit above the Pre-Filter assembly will indicate the nitrogen pressure in the system .

4. The Unit is ready for use when the nitrogen pressure gauge indicates a pressure of **72** psi or greater.

5. Press and hold the **"ON" or (I)** button on the inflator panel to power up the LCD screen. The equipment is now ready to use.

WARNING

To avoid the risk of personal injury, especially to the eyes, face and skin, **DO NOT** direct the air stream at any person(s).

CAUTION

To avoid equipment damage, never exceed the maximum inlet pressure.

NOTE:

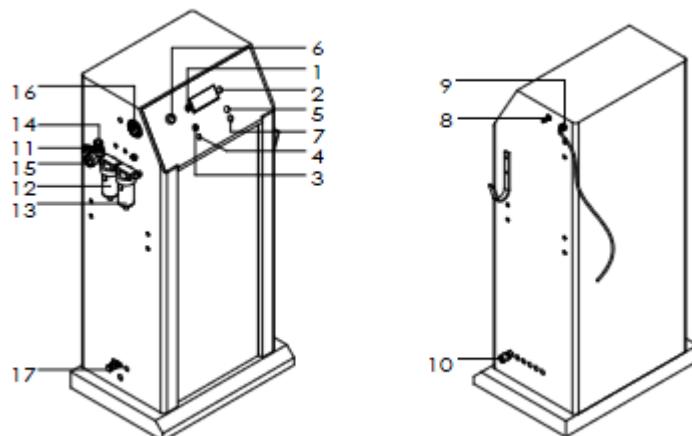
The filter bowls on the Pre-Filter assembly will accumulate water and oil when the generator is in operation.

The water will be drained when you pulled out the inlet air pipe or turned off the red air inlet valve when the machine is power on.

It is important that the filter elements are replaced on a regular basis (at least every 6 months) to prevent contaminates from entering the Unit.

4.0 Control Panel

4.1 Switch and Control Functions



1. **"-"**: Reduce final target pressure
2. **"+"**: Increase final target pressure
3. **"ON" or (I)**: Power on LCD screen
4. **"STOP"**: Stop inflation/deflation process
5. **"SET/MODE" or (i)**:

Set Over Pressure (OPS), Purge cycle (N2P), DPS and other modes

6. **Power Switch:** Turns unit on and off
7. **"FILL/PURGE" or (◇):**
Inflation/Deflation start (Save OPS, N2P and other settings, exit)
8. **N2 Purity Test Port**
9. **Power Cord**
10. **Outlet:** For tire fill hose
11. **Compressed Air Inlet**
12. **Inlet Air Pre-Filter**
13. **Inlet Air Pre-Filter**
14. **Regulator:** Adjust the compressed air input pressure
15. **System Pressure Gauge:** Indicates inlet air pressure
16. **Nitrogen Pressure Gauge:** Indicates system nitrogen pressure
17. **N2 Outlet:** To your tire inflation gun

4.2 Auto-Off Power Save

The inflator and LCD screen are programmed to switch off when unit is unused for 10 minutes. To restart inflator, press the **"ON" or (I)** button.

5.0 Operation

Over Pressure Setting (OPS)

The OPS function momentarily "over-inflates" the serviced tires beyond the final target pressure, by the amount set, and then deflates the tires to the final target pressure. For example, with a final target pressure of 35 psi and an "OPS" setting of 10 psi,

when the **"FILL/PURGE" or (◇)** button is engaged to perform a "Top-Off," inflation will commence and the display will flash the total sum pressure of 45 (35 psi target pressure plus 10 psi OPS), then revert to displaying the actual tire pressure. The tire(s) will inflate to the sum pressure of 45, the unit will beep twice, and then deflate to the final target pressure of 35 psi.

To set the OPS value, press the **"SET/MODE" or (I)** button. The LCD display will flash "OPS" and the current set value alternately. To change the OPS setting, press the "+" or "-" buttons. Save your selection by pressing the **"FILL/PURGE" or (◇)** button. The OPS setting can be changed again whenever required.

To inflate without OPS, set the OPS value to zero.

To prevent the accidental use of OPS function, the OPS reverts back to its default setting of zero each time the inflator is powered down.

WARNING

When using the OPS function, the sum pressure must not exceed the tire manufacturer's maximum inflation pressure.

Nitrogen Purge Setting (N2P)

"N2P" represents the number of "purge" cycles, inflation and deflation of the tires, the inflator will perform. To set the number of purge cycles, or N2P, press the "SET/MODE" button. The display will flash "OPS" and the OPS set value alternately.

Press the **"SET/MODE" or (i)** button again and the display will flash "N2P" and the N2P set value alternately. To change the N2P, press the "+" or "-" buttons. Save your selection by pressing the **"FILL/PURGE" or (D)** button. The N2P setting can be changed again when required. N2P is preset to "2" and can be set per above from "0" to "9" purges.

Deflation Value Setting (DPS)

"DPS" represents the deflation value, or the value to which the tires will deflate, during the first deflation cycle when the unit is in the "N2P" mode. DPS is preset, and defaults upon power up, to **5 psi** but is adjustable from 4 psi to 50% of the target pressure. All subsequent deflation cycles, from the second deflation on, if more than one N2P cycles are selected, will deflate the tires to **25%** of the target pressure. This "multiple deflation" value is not adjustable.

For example, DPS is preset to **5 psi**, if it is not changed, and the unit is set to N2P "1," upon activation the tire will deflate to **5 psi** and re-inflate to the target pressure. If 2 N2P cycles are chosen, and DPS remains at **5**, the tire will deflate to **5 psi**, re-inflate to the target pressure, deflate to **25%** of the target pressure and finally re-inflate to the target pressure. If DPS "6" is chosen, the tire will deflate to 6 psi on the initial deflation, and deflate to **25%** of the target pressure on any subsequent deflation cycles. Hence, if a final target pressure of 32, an N2P setting of "2," and a DPS of **5** are chosen, the tire will deflate to **5 psi**, re-inflate to 32 psi, deflate to **8 psi** (**25%** of 32 psi) and finally re-inflate to 32 psi.

To set DPS, press the **"SET/MODE" or (i)** button. The display will flash "OPS" and the OPS set value alternately. Press the **"SET/MODE" or (i)** button again and the display will flash "N2P" and the N2P set value alternately. Press the **"SET/MODE" or (i)**

button a third time and the display will flash "DPS" and the DPS set value alternately. Press the "+" or "-" buttons to change the DPS setting. Save your selection by pressing the "**FILL/PURGE**" or () button. The DPS setting can be changed again when required. DPS is preset to **5** and ranges from 4 psi to 50% of the target pressure.

Auto-Start

The Auto-Start feature allows the inflation/deflation of tires to a preset target pressure without having to press any buttons to start the process. When both "OPS" and "N2P" are set at "0", and the tire being serviced contain more than 5 psi, the serviced tire will immediately begin to inflate/deflate to the target pressure upon connecting the tire fill hose.

To permit the selective use of the "**FILL/PURGE**" or () button, the automatic start is disabled when the N2P or OPS settings are greater than zero.

5.1 Converting Tire to **NITROGEN**

1. Set the final target pressure, OPS, N2P and DPS settings.

For basic conversions OPS, N2P and DPS should be set at their "default" values which are:

OPS: 0

N2P: 2

DPS: 5

2. Connect the tire fill hose to the tire valve stem.

3. Press and hold the "**FILL/PURGE**" or () button for 2 seconds, Release the "**FILL/PURGE**" or () button only when "N2P" appears on the LCD display screen.

4. When the cycle is completed, the unit will "beep" and the target pressure will flash on the LCD screen.

5. Immediately disconnect the tire fill hose.

5.2 Topping-Off Tire with **NITROGEN**

1. Set the final target pressure.

2. When merely adjusting tire pressure (performing a "Top-Off), it is not necessary to adjust the N2P or DPS settings. The OPS setting, however, should be at "0."
3. Connect the tire fill hose to the tire valve stem.
4. Press the **"FILL/PURGE" or ** button momentarily (for less than 1 second). The unit will inflate or deflate the tire(s) to the target pressure.

*If OPS and N2P are set to zero, and the pressure in the tire is greater than 5 psi, it is not necessary to press the **"FILL/PURGE" or ** button, as the "Auto Start" feature will automatically begin to inflate or deflate the tires to the target pressure.*

5. When the top-off cycle is completed, the unit will "beep" and the target pressure will flash on the LCD screen.
6. Immediately disconnect the tire fill hose.

6.0 Troubleshooting

PROBLEM	POSSIBLE CAUSE	SOLUTION
No display.	No power supply	Check power supply
The unit deflates very slowly. The deflate tubing is blocked	Remove and clean the plug.	
The unit inflates very slowly.	Low or nil supply pressure.	Check the supply pressure.
The unit no longer beeps.	The beeper is damaged.	Replace the beeper.

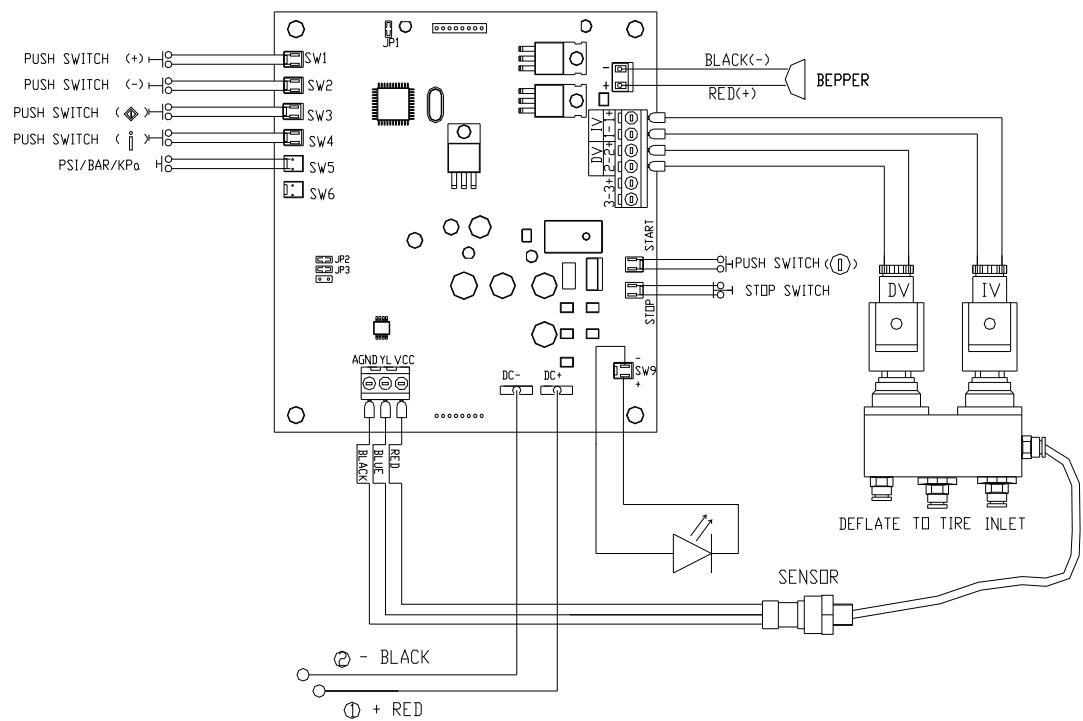
ERROR CODES

ER1	Faulty PCB.	Replace PCB.
ER2	Faulty hose connector.	Replace the hose connector.
ER3	Low or nil supply pressure.	Check the supply pressure.
ER4	Calibration Error	Disconnect hose from tire.
ER5	Low battery or faulty adapter .	Recharge battery or replace adapter .
ER6	Faulty pressure sensor or PCB .	Replace the sensor or PCB.

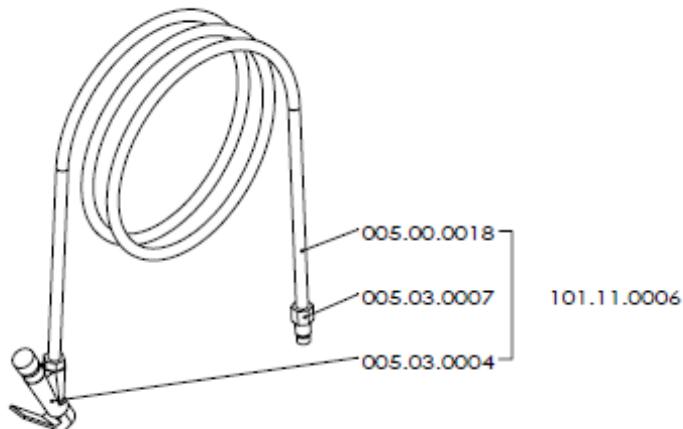
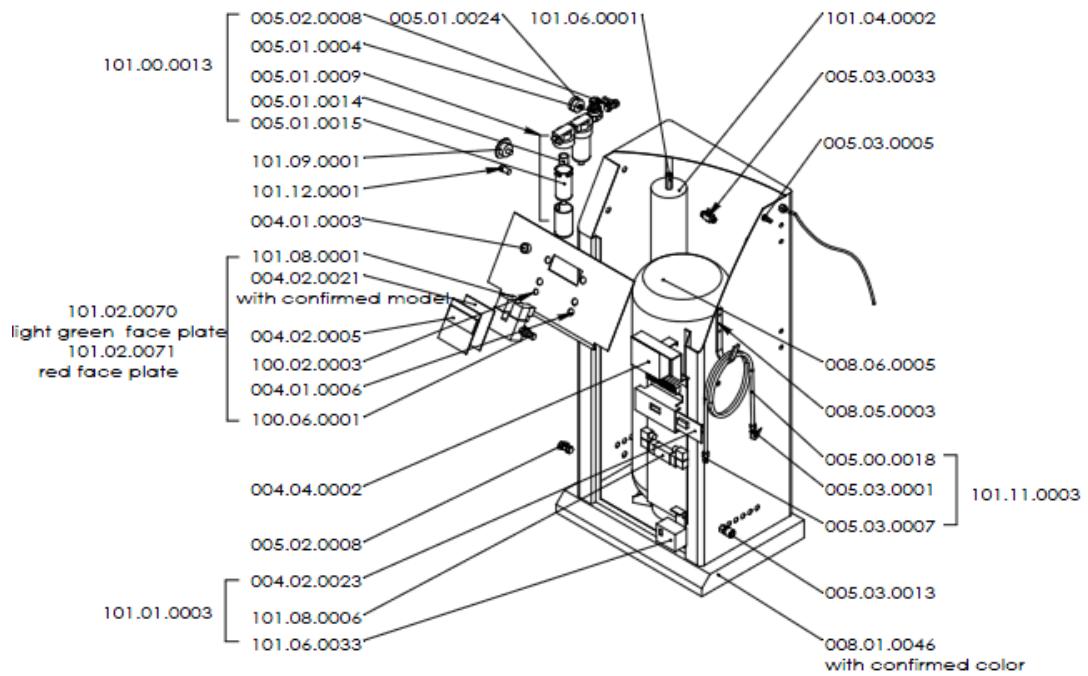
ER7 Tire pressure is Error. Replace the valve or PCB.

ER9 Calibration Error Replace the pressure sensor.

7.0 Wiring Diagram



7.1 Item Code and Description:



8.0 Maintenance

8.1 Routine Maintenance

Change Filter Elements (Minimally every 6 months)

Caution: Perform Element changes only when system is depressurized.

1. Unscrew/detach the filter housing from the filter head and drain off any oil in the housing into a suitable container.
2. Remove and discard the used element. Replace the element with a new one of the appropriate grade.

3. Screw/reattach the filter housing back onto the filter head. Do not over tighten. Housing is sealed with an o-ring, so gently hand-tighten.

4. Repeat this process for both filters.

8.2 Routine Maintenance Schedule

Daily

1. Check for air and nitrogen leaks. Tighten or re-tape fittings as necessary.
2. Check that the inlet pressure is within recommended operating range.

Weekly

Clean unit as necessary.

Every Six Months

Replace filter elements.

Spare parts list	
Code	Description
004.01.0003	Power Switch
004.01.0006	Mechanical Switch ϕ 19
004.02.0005	LCD
004.02.0021	PCB with confirmed model
004.02.0023	PCB
004.04.0002	Adaptor
005.00.0018	Hose
005.01.0004	Regulator
005.01.0009	Pre-Filter
005.01.0014	Element
005.01.0015	PC Cap
005.01.0024	Pressure Gauge
005.02.0008	Ball Valve
005.03.0001	Open Type Chuck
005.03.0005	Valve
005.03.0007	Adapter
005.03.0013	Coupling
005.03.0033	Speed Control Valve
008.01.0046	Nitrogen Generator Base with confirmed color
008.05.0003	Hook
008.06.0005	50L Tank
100.02.0003	Mechanical Switch ϕ 16
100.06.0001	Sensor
101.00.0013	Filter Assembly
101.01.0003	Complete Board Assembly
101.02.0071	Complete Head Assembly red face plate
101.04.0002	CMS Tower
101.06.0001	Check Valve
101.06.0033	Pressure Switch
101.08.0001	Valve Block Assembled
101.08.0006	Three-Position Five-Way Solenoid Valve
101.09.0001	Pressure Gauge
101.11.0003	Hose
101.12.0001	Buzzer